



## GERPUR Urethane Adhesive

### SINGLE-COMPONENT LOW-VOC REACTIVE ADHESIVE FOR DRY-TEX® SYSTEM

#### PROCEDURE


##### Conditions:

1. Installation temperatures must be:
  - $\geq 65^{\circ}\text{F}$  for substrate
  - $+ 65^{\circ}\text{F}$  to  $85^{\circ}\text{F}$  for ambient conditions
2. Ambient humidity:  $\geq 25\%$  relative humidity.

##### 3. Installation

- Follow all instructions described in Gerflor's Installation Guidelines for the Dry-Tex® System
- Follow the procedures for preparation of concrete slabs as defined in ASTM F710 and ACI 302.2 R
- Floor patching and leveling materials must be Portland-based and rated up to 25 lbs. per ASTM F1869 and 100% RH per ASTM F2170
- Unroll flooring 24 hours prior to installation for acclimation of product

##### 4. Preparation and application of adhesive

- Adhesive can be used for moisture conditions up to 25 lbs. per ASTM F1869 and 100% RH per ASTM F2170 when used as part of the Gerflor Dry-Tex® System.
- For Taraflex Sport Dry-Tex products, apply the adhesive with a 1/16" x 1/16" x 1/16" square-notched trowel. Coverage: 80-100 sq. ft./gal. A diagram of a square-notched trowel, showing a rectangular head with a series of square-shaped notches along its bottom edge.
- It is important to maintain a clean, properly notched trowel. Trowels must be replaced after every bucket of adhesive spread
- Open time (time before material is placed): 15 to 20 minutes after spreading adhesive.
- Working time: up to 1-hour maximum (open and working times are dependent upon ambient temperature and humidity; too long of a working time will cause poor adhesive transfer)



- Once the material is placed into the adhesive, roll material immediately in both directions with a 100-lbs 3-section roller. Repeat rolling procedure 1 hour later.
- Leftover adhesive may be stored in its original container with a tightly sealed lid. It must be used within 2 days or discarded.
- A skin will form on the adhesive that is stored; this helps to preserve the remaining product and must be removed prior to use.
- Cleanup: Denatured alcohol. **Once dried there is no solvent that will remove it.**

## 5. Use

- Light foot traffic may resume 24 hours after installation
- Heavier traffic and the placement of permanent furnishings are permitted 72 hours after installation

## 6. Physical and chemical Properties

<b>Appearance:</b>	Beige Paste	<b>Odor:</b>	Slight odor
<b>Physical State:</b>	Paste	<b>pH:</b>	N/A
<b>Vapor Pressure:</b>	N/A	<b>Vapor Density:</b>	N/A
<b>Boiling Point:</b>	N/A	<b>Melting Point:</b>	N/A
<b>Solubility (H2O):</b>	Insoluble	<b>Specific Gravity:</b>	1.40
<b>Evaporation Rate:</b>	N/A	<b>VOC:</b>	6.7 g/L
<b>Octanol/H2O Coeff.:</b>		<b>Flash Point:</b>	>143.6° F
<b>Flash Point Method:</b>	N/A	<b>Upper Flammability Limit (UFL):</b>	N/A
<b>Lower Flammability Limit (LFL):</b>	N/A	<b>Burning Rate:</b>	N/A
<b>Auto Ignition:</b>	N/A		

## 7. Storage

**NOTE:** Do not allow adhesive to freeze.

- Adhesive must be brought to a minimum temperature of 65°F prior to installation of flooring.
- Shelf life: 1 year in sealed container.
- Store in a closed and dry room at a temperature between 40°F and 85°F.
- Do not store outdoor.
- 2.5 U.S. gals.

For any information, please refer to Gerflor Technical Services.

Gerflor USA  
Veterans Parkway  
Bolingbrook, IL 60440  
877-437-3567  
gerflorusa.com